Work	Orde	er ID	59572
7 7 V I II	$\mathbf{v}_{\mathbf{i}}$	-1 11	J J J I M

Tuesday, June 08, 2010 9:21:18 AM



Page 1

Item ID:

D412-760-011

Accept

Setup Start



Revision ID:

Item Name: Start Date:

Cabin Floor Protector

6/8/2010

QC:

Start Qty: 4.00 Req'd Qty: 4.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Required Date: 6/17/2010

Process Plan:

Date: 10-6-08 Tooling:

Date: SPC (Y/N): Date:

Date:

Run

Start

Stop



Stop

Sequence ID/ Work Center ID Operation Description Set Up/ **Run Hours**

Tool # Plan

Accept Qty Code

Reject **Qty**

Reject Insp. Number Stamp

Draw Nbr

Revision Nbr

IIN-D412-760

D

Pick Kit

Now Revo.

0.00

100

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

Document Control

0.00



Packaging Packaging

110

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Quality Control

Dart Ae	rospace	e Ltd						P .
W/O:			N	ORK ORDER CHANGE	ES			
DATE	STEP		OCEDURE CH		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
g-0678	Mereger Drad MVD	updale duy box Reu			10.0018	1016-18		
Part No.		DAD #		pem change				
·		esolution:						
NCR:				DER NON-CONFORMA			Date	
DATE	CTED	Description of NC		Corrective Action Section	n B	Verification	Ammuousi	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

NON.		WORK ONDER NOW COM CHIMANCE (NON)										
DATE	OTED	Description of NC		Corrective Action Section E	Verification		Annuoval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
							1000					
,				!								
1												

Work Order ID 59572

Tuesday, June 08, 2010 9:21:18 AM



Page 2

Item ID:

D412-760-011

Accept

|--|--|

Setup Start



Revision ID:

Item Name:

Cabin Floor Protector

Start Date:

6/8/2010

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

	_	
Ap	provals:	

Process Plan:

Date:

Tooling:

Set Up/

Run Hours

Date:

Run

Start

Stop



Required Date: 6/17/2010

QC:

Operation

Description

Packaging

Date:_____

11

SPC (Y/N):

0.00

Date:

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Work Center ID 130

140

Sequence ID/

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-011

Location:

PPP Rev:

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

4,00618 U (DDb18

Dart Aerospace Ltd

W/O:			٧	VORK ORDER CH	HANGES								
DATE	STEP	PRO	CEDURE CI		Ву	Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	<u> </u>												
Part No	:	PAR #:	tegory:	NC	R: Yes	No DQA:		Date: _					
·	R	esolution:	Disposit	tion:	QA	QA: N/C Closed: Date:							
NCR:		V	ORK OR	DER NON-CONFO	ORMANCE	(NCR)						
DATE	STEP	Description of NC		Corrective Action	Section B		Verificat	ion	Approval Chief Eng	Approval			
	J.L.	Section A	Initial Chief Eng	Action Descri	ption	Sign & Date	Section (QC Inspector			
		·											
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				·	1								

Picklist Print

Tuesday, June 08, 2010 9:21:22 AM

Work Order ID: 59572

Parent Item:

D412-760-011

Parent Item Name:

Cabin Floor Protector

Comments:

IPP rev A 07.07.05 new issue EC



Start Date: 6/8/2010

Required Date: 6/17/2010

Page 1

Start Qty: 4.00

Required Qty: 4.00

	IPP Rev:B	08-08-20 revB as per dv	wg DD	verified by:ec				~	Required Qty. 4.00
~ ~4	Item Name AN960JD10 Item I NAS11	cement Mfg/ ID Purch 49D0363J Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 110	Unit of Measure Each	Qty on Hand 0.0000	Qty per Kit Total Qty Date Status Oty Issued Issued 28 112
A	AN960JD416 ' NAS11-	49D0463J Purchased	No			110	Each	18.0000	12 '48 U M114883 364/
of	WASIICI WASII	49 004630		Location		<u>Loc (</u>)tv	Loc Code	
0	/**	, ,		ST357		200	18	<u>Doc couc</u>	
	D3574-1 J ! ✓			21007	107939		18		107938 126
Sp)	Cabin Floor Protector	Manufactured	No			110	Each	0.0000	59568
- > ₄ U	D3574-2 Cabin-Floor Protector	Manufactured	No			110	Each	0.0000	59568
SM	D3575-1 Cabin Floor Protector	Manufactured	No			110	Each	0.0000	\$9570
Sa	D3575-2 Cabin Floor Protector	Manufactured	No			110	Each	0.0000	5957/
~ ·	D3580-1 Joggle Bracket	Manufactured	No			110	Each	58.0000	10/4/16 (4)
' (Location		Loc O	<u>ety</u>	Loc Code	· / •
				ST070	-		58		
					48399		58		45359

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CH	ANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No:		PAR #:	Fault Cate	egory:		NCR: Yes No DQA: Date:							
	Re	esolution:								Date:			
NCR:		V	VORK ORD	ER NON-	CONFORM	MANCE	(NCR)					
DATE	STEP	Description of NC Section A	Initial Action Descri Chief Eng Chief Eng			ection B	Sign & Date	Verification Section C		Approval Chief Eng	Approval QC Inspector		
					,								
							- 1						

Picklist Print

Tuesday, June 08, 2010 9:21:23 AM

Page 2

ture .

Work Order ID: 59572

Parent Item:

D412-760-011

Parent Item Name:

Cabin Floor Protector

Comments:

IPP rev A 07.07.05 new issue EC

IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec



Start Date: 6/8/2010

M1/3357

Required Date: 6/17/2010

Start Qty: 4.00

Required Qty: 4.00

Supple Supple		Replacement Item ID	Mfg/ Purch Manufactured	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure Each	Qty on Hand 300.0000	Qty per Kit	Total Otv 56	Qty Issued	Date Issued	Status
					Location ST075	55384	<u>Loc</u>	Oty 300 300	Loc Code	_	55384			
5,	D3628-3 Cupped Washer		Manufactured	No			110	Each	378.0000	6	24			/
T\					Location		Loc	<u>Oty</u>	Loc Code					
			•		ST075	43031		378 378		· ·	ر _{گ د ک} ر پر			
\mathcal{E}	MS24694-S100		Purchased	No			110	Each	98.0000	6.	24		<u> </u>	
*					Location		Loc	<u>Oty</u>	Loc Code					
					ST290A	112475		98 98			11247	5		
() 44	MS24694-S54	11111 101 1111 1111 1111	Purchased	No			110	Each	122.0000	14	56		(2)) 6 16 (
, 1					Location		Loc	<u>Oty</u>	Loc Code					,
•					ST289			122				. 0		

113359

122

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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
					•									
					;									
					•									
		PAR #:	Fault Ca	tegory:	· · · · · · · · · · · · · · · · · · ·	_ NCF	R: Yes N	lo DQA :		Date:				
	R	esolution:								Date:				
NCR:		V	VORK OR	DER NON-	-CONFORM	ANCE	(NCR)							
DATE	STEP	Description of NC	Corrective Action			ion B	0: 0	Verification		Approval	Approval			
		Section A	Initial Chief Eng	ACTIO	n Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector			

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DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-760

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5.0 PARTS LIST

	5.0	PAR	TS LI	ST			•	0
(Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
1	X				<u> </u>		D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X	 			D412-760-017	CABIN FLOOR PROTECTOR KIT
			^_	х		 	D412-760-017	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-113	
			-	ļ				BAGGAGE COMPARTMENT PROTECTOR KIT
1					L		D3574-1 7	CABIN FLOOR PROTECTOR
<u> </u>				ļ		*	D3574-2 4	CABIN FLOOR PROTECTOR
	1.						D3574-3	CABIN FLOOR PROTECTOR
	1	, .	,			ļ	D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1		<u> </u>			D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2 V	CABIN FLOOR PROTECTOR
	,1 s		. 13			47.1	D3575-3	CABIN FLOOR PROTECTOR
	1 .			<u> </u>			D3575-4	CABIN FLOOR PROTECTOR
	-	1 -					D3575-5	CABIN FLOOR PROTECTOR
		- 1 -				1	D3575-6	CABIN FLOOR PROTECTOR
			- 1	<u> </u>		<u> </u>	D3788-1	CABIN FLOOR PROTECTOR
			1		<u> </u>		D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
		<u> </u>	.1			· +7.	D3788-4	CABIN FLOOR PROTECTOR
6	4	6.	6			L	D3580-1 1	JOGGLE BRACKET
14	40	14	14		<u> </u>	36	D3628-1 /	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						11	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
		l				11	D3876-11	FLOOR PROTECTOR
			1			1 1	D3876-13	DOOR PROTECTOR
	v			1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
			<u> </u>	1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1	ļ		D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
				<u> </u>	1 "		D3935-3	LH PYLON PROTECTOR
	ļ				1	<u> </u>	D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
	ļ			10	10	1.	D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10 /	WASHER
12		12	12				AN960JD416 .	WASHER
14		14	- 14				MS24694S54	SCREW
6		6	6				MS24694S100 ′	SCREW
	L					36	MS27039-1-04	SCREW
				4	4	•	MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
	-			6	6		MS27039-5-08	SCREW
i				8	8		MS27039-5-12	SCREW

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Revision: **E**

Date: 09.12.02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES													
DATE	STEP	PRO	OCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector							
Sec. 2															
									·						
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:										
						A: N/C Closed: Date:									
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)										
DATE	STEP	Description of NC Section A		Corrective Action Section		Verification Section C		Approval Chief Eng	Approval QC Inspector						
			Initial Chief Eng	Action Description Chief Eng	Sign & Date										
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